TEFEN

Model 2502

Users Manual

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Introduction

The MixRite pump injects functional additives into liquid medium systems using a uniform repeating method.

Technical Data

Flow Rate From 10 to 2500 L/H (From 2.6 to 660 Gal/H)

Temperature From 4°C to 50 °C

Water Pressure (intake) From 0.2 to 6 Bar (From 2.9 to 85 PSI)

Range of Rate of Additive between 0.2% and 2%

Maximum suction hight 3 meter

Operation

MixRite is powered by water flow, with minimal loss of pressure. The water engine powers the proportioning unit. No external power is required.

The proportioning unit pumps liquid additives in direct relation to the amount of water that passes through the motor and injects the additives into the water system.



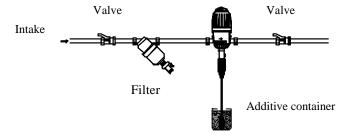
The MixRite

Installation of the MixRite

Installing the MixRite On a Direct Line (in line)

- 1. Install valves to the water line on each side of the pump.
- 2. Install a 50-75 mesh (250-300 micron) filter between the valve and the pump intake.
- Install recorder connectors to each of the pipes that connect to the pump.
- 4. Attach the pump to the recorder connectors.
- 5. Position the liquid additive container 1-1.5 meter beneath the pump.
- 6. Check to ensure that the suction pipe is not bent or folded.
- Position the drawing pipe into the additive container. Ensure that the bottom.

Note: Ensure that the water flows into the MixRite in the direction indicated by the arrows printed on the MixRite.



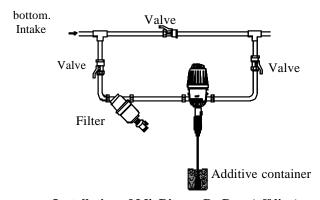
Installation of MixRite on the water line (in line)

Installing the MixRite On a Bypass line (off line)

Where water is supplied at a higher flow rate, than the working flow rate of

MixRite must be installed on bypass line. The bypass provides the possibility to close the operation of the pump while water continues to flow through the line.

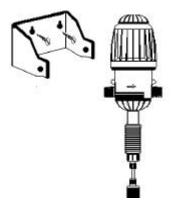
- Install valves to the water line on each side of the pump and a third valve on the direct line.
- 2. Install a 50-75 mesh (250-300 micron) filter between the valve and the pump intake.
- Install recorder connectors to each of the pipes that connect to the pump.
- 4. Attach the pump to the recorder connectors.
- 5. Position the liquid additive container 1-1.5 meter beneath the pump.
- 6. Check to ensure that the suction pipe is not bent or folded.
- 7. Position the drawing pipe into the additive container. Ensure that the



Installation of MixRite on By Pass (off line)

Mounting the MixRite

- 1. Prepare the MixRite site.
 - The MixRite intake and outlet must reach the intake and outlet pipes.
 - The MixRite must be positioned 1-1.5 meters above the liquid additives container.
- 2. Screw the MixRite bracket onto a wall or any stable vertical base.
- 3. Press the MixRite onto the bracket. The nipples on the MixRite must click into the holes in the side of bracket.



Mounting the MixRite

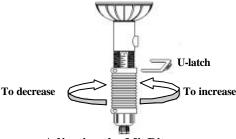
Warning: During pumping, ensure that the additive container is not completely empty.

Adjusting the MixRite

Every stroke of the MixRite moves a predetermined volume of water with a predetermined volume of liquid additive. To adjust the volume of the liquid additive:

1.

- Preset the amount of additives according to the Percentage to Water Scale that is found on the proportioner.
 - Turn the Proportioning Adjuster clock-wise to increase the amount of additives.
 - Turn the Proportioning Adjuster counter clock-wise to decrease the amount of additives.
- 3. Turn the Proportioning Adjuster slightly, until the U-latch holes of the Proportioning Lock Nut align with the notches in the Proportioner.
- **4.** Push the U-latch into the U-latch holes of Proportioning Lock Nut until it is firmly in place.



Adjusting the MixRite

The Air-Bleed Valve

For proper operation, the MixRite should be free of air. Use the air-relief valve on the cap of the MixRite to release trapped air. After initial operation of the MixRite, apply pressure to the cap (the air release valve) for several seconds to open valve that allows trapped air to escape. This air release is accompanied by a slight loss of water. Release the pressure on the cap to close the valve.



Troubleshooting

Problem	<u>Check</u>	Solution
MixRite does not operate	Check that the intake and outlet valves are open	Open the valve
	Check that clogged	Clean the filter
	Check that water is flowing in the line	Open main and or outlet valve
	Check that springs are not broken Open pump lid & remove piston,	Change the broken spring
	Check that cylinder is not scratched	Change cylinder
	Check that piston seals are not damaged	Change the piston
MixRite does not draw	Dismantle the suction pump and check the suction seal for damage	Change the suction seal
The MixRite makes scratching noise	Check if there is liquid in the proportioning container	Add liquid to the container.
	Check if suction pipe is immersed and not folded	Straighten or change the pipe
	Check suction filter to see if it is blocked and if it is immersed in the proportioning liquid	Clean and rinse suction filter fill liquid into tank to cover filter.

Rinsing and Cleaning the unit

After pumping

- Rinse the unit by pumping clean water from the additives container. Wash the external surface of the unit with clean water.

Accessories

